

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name EPIMAX TECHNOLOGIES PTY LTD

Address 23 Hargraves Place Wetherill Park NSW 2164 AUSTRALIA

Telephone 1300 721 522

Email info@epimax.com.au

Emergency 13 11 26

Synonym(s) 350T PART A • 50350220 – PRODUCT CODE

Use(s) Two component epoxy system. Part A for epoxy resin system.

SDS Date 11/07/23

2. HAZARDS IDENTIFICATION

GHS Classifications

Skin corrosion/irritation: Category 2

Eye irritation: Category 2A Skin sensitisation: Category 1 Acute Aquatic Hazard: Category 2

Signal Word WARNING





HAZARD STATEMENTS

H315 Causes skin irritation
 H319 Causes serious eye irritation
 H317 May cause an allergic skin reaction

H411 Toxic to aquatic life with long lasting effects.

PREVENTION STATEMENTS

P280 Wear protective gloves/ protective clothing/ eye protection / face protection

P261 Avoid breathing mist / vapours / spray
P273 Avoid release to the environment

P272 Contaminated work clothing should not be allowed out of the workplace

RESPONSE STATEMENTS

P362 Take off contaminated clothing and wash before reuse.
P302+p352 IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses

P333+P313 If skin irritation or rash occurs: Get Medical advice / attention
P337+P313 If eye irritation persists: Get medical advice / attention

P391 Collect spillage

DISPOSAL STATEMENTS

P501 Dispose of contents/ container in accordance with relevant regulations

UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	3Z		

3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS NO.	Content
BISPHENOL A / DIGLYCIDYL ETHER RESIN, LIQUID	NOT AVAILABLE	25068-38-6	30-60%
BISPHENOL F/ EPICHLOROHYDRIN COPOLYMER	NOT AVAILABLE	55492-52-9	10-29%
INGEDIENTS DETERMINED NOT TO BE HAZARDOUS			BALANCE

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until

advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Lay patient down and keep warm and rested.

Corrosive substances may cause lung damage (e.g Lung oedema). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest and must be kept under medical observation even if no symptoms are (yet) manifested. To protect rescuer, use a Type A (Organic vapour) respirator or an Airline respirator (in poorly ventilated areas).

Apply artificial respiration if not breathing.

Skin Corrosive. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair

with running water. Continue flushing with water until advised to stop by a Poisons Information

Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at

once). Urgent hospital treatment is likely to be needed. If swallowed, do not induce vomiting.

Special Treatment Treat symptomatically.

First Aid Facilities Eye wash facilities and safety shower should be available.

5. FIRE FIGHTING MEASURES

Special Hazards Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia,

hydrocarbons) when heated to decomposition.

Advice for firefighters Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation.

Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to

cool intact containers and nearby storage areas.

Extinguishing Media Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.

Hazchem Code 3Z

6. ACCIDENTAL RELEASE MEASURES

Spillage Contact emergency services where appropriate. Use personal protective equipment. Clear area

of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and

place in suitable containers for disposal. Eliminate all ignition sources.

7. STORAGE AND HANDLING

Storage DO NOT USE Brass or copper container / stirrers. DO NOT allow wet clothing with material to

stay in contact with skin. Store in a cool, dry, well ventilated area, removed from oxidising agents, alkalis, acids, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Store as a Class C1

Combustible Liquid (AS1940).

Precautions for safe

handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing

hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

Exposure Stds No exposure standard (s) allocated.

Biological Limits No biological limit allocated.

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical

extraction ventilation is recommended. Do not wear contact lenses while working with amines

PPE Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls and a Type A (Organic vapour)

respirator. If sanding dry product, wear: a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear: impervious coveralls and an Air-line respirator.









9. PHYSICAL AND CHEMICAL PROPERTIES

YELLOWISH LIQUID Solubility (water) **Appearance INSOULUABLE** Odour **NOT AVAILABLE** Specific Gravity 1.5 рΗ **NOT AVAILABLE** % Volatiles < 1 % **NOT AVAILABLE** Vapour Pressure NOT AVAILABLE Flammability **Vapour Density NOT AVAILABLE Flash Point** 100 °C

Vapour DensityNOT AVAILABLEFlash Point100 °Boiling PointNOT AVAILABLEUpper Explosion Limit13.0Melting PointNOT AVAILABLELower Explosion Limit1.2Evaporation RateNOT AVAILABLE

Autoignition TemperatureNOT AVAILABLEDecomposition TemperatureNOT AVAILABLEPartition CoefficientNOT AVAILABLEViscosityNOT AVAILABLE

10. STABILITY AND REACTIVITY

Chemical Stability Stable under recommended conditions of storage.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources.

Material to avoid Incompatible with oxidising agents (eg hypochlorites), acids (eg. nitric acid), alkalis (eg.

hydroxides), heat and ignition sources.

Hazardous May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when

Decomposition

heated to decomposition.

Products

Hazardous Reactions Hazardous polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health hazard summary Corrosive. This product has the potential to cause adverse health effects. Use safe work

practices to avoid eye or skin contact and inhalation. Potential sensitising agent. Individuals with

pre-existing respiratory impairment (eg asthmatics) or skin sensitivities may be more

susceptible to adverse health effects.

Eye Causes burns. Contact may result in irritation, lacrimation, pain, redness, corneal burns and

possible permanent damage.

Inhalation Corrosive. Inhalation of vapours may cause drowsiness and dizziness. This may be

accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination and vertigo. Over exposure may result in irritation of the nose and throat, coughing, burning sensation, nausea and dizziness. May cause sensitisation by inhalation. High level exposure may

result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

Skin Causes burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

May cause sensitisation by skin contact.

Ingestion Corrosive. Ingestion may result in burns to the mouth and throat, nausea, vomiting, ulceration

of the gastrointestinal tract, breathing difficulties, circulatory collapse and coma.

Toxicity Data Not Available

12. ECOLOGICAL INFORMATION

Other adverse effects Limited ecotoxicity data was available for this product at the time this report was prepared.

Ensure appropriate measures are taken to prevent this product from entering the environment.

13. DISPOSAL CONSIDERATIONS

Waste disposal Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and dispose

of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information.

Prevent contamination of drains or waterways as environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION



NOT CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE

Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)					
UN No.	3082					
Packing Group	III	Hazchem Code 3Z GTEPG				

IATA

Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl					
	ether resin, liquid)					
UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated	
Packing Group	III					

IMDG

Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl				
	ether resin, liquid)				
UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated
Packing Group	III				

15. REGULATORY INFORMATION

Poison Schedule Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform

Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Additional information This product is used in conjunction with EpiMax 350T PART B.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (eg. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

RESPIRATORS: In general, the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

ABBREVIATIONS:

ACGIH - American Conference of Industrial Hygienists.

ADG - Australian Dangerous Goods.

BEI - Biological Exposure Indice(s).

CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.

CNS - Central Nervous System.

EC No - European Community Number.

HSNO - Hazardous Substances and New Organisms.

IARC - International Agency for Research on Cancer.

mg/m³ - Milligrams per Cubic Metre.

NOS - Not Otherwise Specified.

pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).

PPM - Parts Per Million.

RTECS - Registry of Toxic Effects of Chemical Substances.

STEL - Short Term Exposure Limit.

SWA - Safe Work Australia.

TWA - Time Weighted Average.



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Email info@epimax.com.au

Emergency 13 11 26

Synonym(s) 350T PART B • 50350420 – PRODUCT CODE

Use(s) Two component epoxy system. Hardener for epoxy resin system.

SDS Date 11/07/23

2. HAZARDS IDENTIFICATION

GHS Classifications Metal Corrosion: Category 1

Acute Toxicity Oral: Category 4
Acute Toxicity Inhalation: Category 4
Skin corrosion/ irritation: Category 1B
Serious Eye Damage: Category 1

Skin sensitisation: Category 1

Specific Target Organ Toxicity (single exposure): Category 3 (narcotic effects)

Acute Aquatic Hazard: Category 3 Chronic Aquatic Hazard: Category 3

Signal Word DANGER





HAZARD STATEMENTS

H290 May be corrosive to metals H302 Harmful if swallowed H332 Harmful if inhaled

H314 Causes severe skin burns and eye damage
H317 May cause an allergic skin reaction
H336 May cause drowsiness or dizziness

H412 Harmful to aquatic life with long lasting effects

PREVENTION STATEMENTS

P260 Do not breathe dust/fume gas/mist/vapours/spray
P271 Use only outdoors or in a well-ventilated area
P270 Do not eat, drink or smoke when using this product

P234 Keep in original container

P280 Wear protective gloves/protective clothing/eye protection/face protection

P273 Avoid release to the environment

RESPONSE STATEMENTS

P301+P330+ P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P303+P361 +P353 IF ON SKIN: Remove / Take off immediately all contaminated clothing. Rinse skin with water/

shower

P304 + P340 IF INHALED: remove to fresh air and keep at rest in a position comfortable for breathing

P305 + P351 +P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing

P310 Immediately call a POISON centre or doctor / physician.
P333+313 If skin irritation or rash occurs: Get medical advice/ attention

P363 Wash contaminated clothing before reuse

STORAGE STATEMENTS

P405 Store locked up

DISPOSAL STATEMENTS

P501 Dispose of contents/ container in accordance with relevant regulations

UN No.	1760	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	Ш	Hazchem Code	2X		

3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS NO.	Content
BENZYL ALCOHOL	NOT AVAILABLE	100-51-6	10%-29%
ISOPHORONE DIAMINE	NOT AVAILABLE	2855-13-2	10%-29%
M-PHENYLENEBIS (METHYLAMINE)	NOT AVAILABLE	1477-55-0	10%-29%
INGEDIENTS DETERMINED NOT TO BE HAZARDOUS			BALANCE

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until

advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Lay patient down and keep warm and rested.

Corrosive substances may cause lung damage (e.g Lung oedema). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest and must be kept under medical observation even if no symptoms are (yet) manifested. To protect rescuer, use a Type A (Organic vapour) respirator or an Airline respirator (in poorly ventilated areas).

Apply artificial respiration if not breathing.

Skin Corrosive. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair

with running water. Continue flushing with water until advised to stop by a Poisons Information

Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at

once). Urgent hospital treatment is likely to be needed. If swallowed, do not induce vomiting.

Special Treatment Treat symptomatically.

First Aid Facilities Eye wash facilities and safety shower should be available.

5. FIRE FIGHTING MEASURES

Special Hazards Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia,

hydrocarbons) when heated to decomposition.

Advice for firefighters Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation.

Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to

cool intact containers and nearby storage areas.

Extinguishing Media Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.

Hazchem Code 2X

6. ACCIDENTAL RELEASE MEASURES

Spillage Contact emergency services where appropriate. Use personal protective equipment. Clear area

of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and

place in suitable containers for disposal. Eliminate all ignition sources.

7. STORAGE AND HANDLING

Storage DO NOT USE Brass or copper container / stirrers. DO NOT allow wet clothing with material to

stay in contact with skin. Store in a cool, dry, well ventilated area, removed from oxidising agents, alkalis, acids, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Store as a Class C1

Combustible Liquid (AS1940).

Precautions for safe

handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing

hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

Exposure Stds No exposure standard (s) allocated.

Biological Limits No biological limit allocated.

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical

extraction ventilation is recommended. Do not wear contact lenses while working with amines

PPE Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls and a Type A (Organic vapour)

respirator. If sanding dry product, wear: a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear: impervious coveralls and an Air-line respirator.









9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance YELLOWISH LIQUID Solubility (water) NOT SOLUBLE

OdourAMINE-LIKESpecific Gravity0.95pHNOT AVAILABLE% Volatiles< 1 %</td>

Vapour Pressure NOT AVAILABLE Flammability NOT AVAILABLE

Vapour DensityNOT AVAILABLEFlash Point100 °CBoiling Point>200 °CUpper Explosion Limit13.0Melting PointNOT AVAILABLELower Explosion Limit1.2

 Melting Point
 NOT AVAILABLE
 Lower Explosion Limit

 Evaporation Rate
 NOT AVAILABLE

Autoignition TemperatureNOT AVAILABLEDecomposition TemperatureNOT AVAILABLEPartition CoefficientNOT AVAILABLEViscosityNOT AVAILABLE

10. STABILITY AND REACTIVITY

Chemical Stability Stable under recommended conditions of storage.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources.

Material to avoid Incompatible with oxidising agents (eg hypochlorites), acids (eg. nitric acid), alkalis (eg.

hydroxides), heat and ignition sources.

Hazardous May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when

Decomposition heated to decomposition.

Products

Hazardous Reactions Hazardous polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health hazard summary Corrosive. This product has the potential to cause adverse health effects. Use safe work

practices to avoid eye or skin contact and inhalation. Potential sensitising agent. Individuals with

pre-existing respiratory impairment (eg asthmatics) or skin sensitivities may be more

susceptible to adverse health effects.

Eye Causes burns. Contact may result in irritation, lacrimation, pain, redness, corneal burns and

possible permanent damage.

Inhalation Corrosive. Inhalation of vapours may cause drowsiness and dizziness. This may be

accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination and vertigo. Over exposure may result in irritation of the nose and throat, coughing, burning sensation, nausea and dizziness. May cause sensitisation by inhalation. High level exposure may

result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

Skin Causes burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

May cause sensitisation by skin contact.

Ingestion Corrosive. Ingestion may result in burns to the mouth and throat, nausea, vomiting, ulceration

of the gastrointestinal tract, breathing difficulties, circulatory collapse and coma.

Toxicity Data ISOPHORONE DIAMINE (2855-13-2)

LD50 (Ingestion): 500 - 1080 mg/kg (rat) LD50 (Skin): 730 - 1090 mg/kg (rabbit)

12. ECOLOGICAL INFORMATION

Other adverse effects Limited ecotoxicity data was available for this product at the time this report was prepared.

Ensure appropriate measures are taken to prevent this product from entering the environment.

13. DISPOSAL CONSIDERATIONS

Waste disposal Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and dispose

of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information.

Prevent contamination of drains or waterways as environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION



CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE

Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains						
	isophorone diamine						
UN No.	2735	DG CLASS 8 Subsidiary Risk(s) None Allocated					
Packing Group	III						

IATA

IAIA							
Shipping Name	, ,	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains isophorone diamine					
UN No.	2735	DG CLASS	8	Subsidiary Risk(s)	None Allocated		
Packing Group	III						

IMDG

Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains isophorone diamine					
UN No.	2735	2735 DG CLASS 8 Subsidiary Risk(s) None Allocated				
Packing Group	III					

15. REGULATORY INFORMATION

Poison Schedule Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform

Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Additional information This p

This product is used in conjunction with EpiMax 350T PART A.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (eg. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

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