ITW POLYMERS & FLUIDS

Chemwatch: 20494 Version No: 9.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Issue Date: **10/03/2023** Print Date: **06/11/2024** S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Epirez General Purpose Epoxy Mortar Binder [133] Compound	
Chemical Name	Not Applicable	
Synonyms	Not Available	
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy mortar binder. Base or Part A of a 2 pack epoxy system Requires that the two parts be mixed by hand or mixer before use, in accordance with manufacturers directions. Mix only as much as is required. Do not return the mixed material to the original containers Use according to manufacturer's directions. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW POLYMERS & FLUIDS	ITW Polymers & Fluids (NZ)	
Address	100 Hassall Street, Wetherill Park NSW 2164 Australia	Unit 2/38 Trugood Drive, East Tamaki, Auckland 2013 New Zealand	
Telephone	+61 2 9757 8800	0800 476 265	
Fax	+61 2 9757 3855	+64 9 273 6489	
Website	www.itwpf.com.au	www.itwpf.co.nz	
Email	Not Available	Not Available	

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)	ITW Polymers & Fluids (NZ)	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone number(s)	+61 1800 951 288	0800 2436 2255	+61 1800 951 288
Other emergency telephone number(s)	+61 3 9573 3188	Not Available	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification ^[1]	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	
H411	Toxic to aquatic life with long lasting effects.	

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.	
P103	Read carefully and follow all instructions.	

Precautionary statement(s) Prevention

P280	Wear protective gloves, protective clothing, eye protection and face protection.	
P261	Avoid breathing mist/vapours/spray.	
P273	Avoid release to the environment.	
P264	Wash all exposed external body areas thoroughly after handling.	

Precautionary statement(s) Response

P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P337+P313	If eye irritation persists: Get medical advice/attention.	

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
25068-38-6	>60	bisphenol A/ diglycidyl ether resin, liquid
Legend:		Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - vn from C&L * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
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Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

result

Advice for firefighters

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. 	
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) aldehydes other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. 	
HAZCHEM	•3Z	

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Environmental hazard - contain spillage. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite.
Major Spills	Environmental hazard - contain spillage. Moderate hazard. Clear area of personnel and move upwind.

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling		
Safe handling	 DO NOT allow clothing wet with material to stay in contact with skin Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. Check for bulging containers. Vent periodically Always release caps or seals slowly to ensure slow dissipation of vapours Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. 	
Other information	 Store below 38 deg. C. Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. 	

Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	 Avoid cross contamination between the two liquid parts of product (kit). If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. This excess heat may generate toxic vapour Avoid reaction with amines, mercaptans, strong acids and oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Ingredient	Original IDLH	Revised IDLH
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available
Occupational Exposure Banding		
Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
bisphenol A/ diglycidyl ether resin, liquid	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.	
Individual protection measures, such as personal protective equipment		

Eye and face protection	 Safety glasses with side shields. Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	 When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons. The performance, based on breakthrough times ,of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent Butyl Rubber ranges from excellent to good Nitrile Butyl Rubber (NBR) from excellent to fair. Neoprene from excellent to fair Polyvinyl (PVC) from excellent to poor As defined in ASTM F-739-96 Excellent breakthrough time > 480 min Good breakthrough time > 20 min Fair breakthrough time > 20 min Poor glove material degradation Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively) DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear combustible liquid with a characteristic odour; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	1.1
Odour	Not Available	Partition coefficient n- octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>100 (PMCC)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

	the general population. Skin contact with the material is more likely to cause a sensitisation population. Sensitisation may give severe responses to very low levels of exp Bisphenol A may have effects similar to female sex hormones and foetus. It may also damage male reproductive organs and sperm. Sensitisation may result in allergic dermatitis responses including	posure, i.e. hypersensitivity. d when administered to pregnant women, may damage the	
Chronic	Substance accumulation, in the human body, may occur and may occupational exposure. There is some evidence that inhaling this product is more likely to		
Eye	This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.		
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Ingestion	Accidental ingestion of the material may be harmful; animal exper fatal or may produce serious damage to the health of the individu	· · · ·	
Inhaled	There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.		

Epirez General Purpose poxy Mortar Binder [133]	ΤΟΧΙΟΙΤΥ	IRRITATION
Compound	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
	dermal (rat) LD50: >1200 mg/kg ^[2]	Eye (Rodent - rabbit): 100mg - Mild
	Oral (Mouse) LD50; >500 mg/kg ^[2]	Eye (Rodent - rabbit): 100mg - Mild
bisphenol A/ diglycidyl ether resin, liquid		Eye (Rodent - rabbit): 100mg - Mild
		Eye (Rodent - rabbit): 20mg/24H - Moderate
		Eye (Rodent - rabbit): 5mg/24H - Severe
		Skin (Rodent - guinea pig): 2750mg/55D (intermittent)
		Skin (Rodent - rabbit): 2mg/24H - Severe
		Skin (Rodent - rabbit): 500uL/24H - Moderate

BISPHENOL A/ DIGLYCIDYL ETHER	Foetoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg
RESIN, LIQUID	The following information refers to contact allergens as a group and may not be specific to this product.
	Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The
	pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic
	skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.
	The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a
	bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics.

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Epirez General Purpose Epoxy Mortar Binder [133] Compound

Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects. Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancercausing potential in humans. Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative. Immunotoxicity: Animal testing suggests regular injections of diluted BADGE may result in sensitization. Consumer exposure: Comsumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Testing has not found any evidence of hormonal disruption.

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	v	STOT - Single Exposure	×
Respiratory or Skin sensitisation	v	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

ᢦ – Data available to make classification

SECTION 12 Ecological information

Epirez General Purpose	Endpoint	Test Duration (hr)	Species	Value	Source
Epoxy Mortar Binder [133] Compound	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
bisphenol A/ diglycidyl ether resin, liquid	EC50	48h	Crustacea	~2mg/l	2
	EC50(ECx)	48h	Crustacea	~2mg/l	2
Legend:	Extracted from	1 IUCLID Toxicity Data 2 Europ	e ECHA Registered Substances - Ecotox	ricological Information - Ag	atic Toxici

DO NOT discharge into sewer or waterways.

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)

Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (Log KOC = 51.43)

Waste treatment methods

Product / Packaging disposal	 Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal. Bury or incinerate residue at an approved site. Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	
HAZCHEM	•3Z

Land transport (ADG)

14.1. UN number or ID number	3082	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)			
14.3. Transport hazard class(es)	Class Subsidiary Hazard	9 Not Applicable		
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Special provisions Limited quantity	274 331 335 375 AU01 5 L		

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082

are not subject to this Code when transported by road or rail in;

(a) packagings;

(b) IBCs; or

(c) any other receptacle not exceeding 500 kg(L).

- Australian Special Provisions (SP AU01) - ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

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14.1. UN number	3082			
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (contains bisphenol A/ diglycidyl ether resin, liquid)			
14.3. Transport hazard class(es)	ICAO/IATA Class	9		
	ICAO / IATA Subsidiary Hazard	d Not Applicable		
	ERG Code	9L		
14.4. Packing group				
14.5. Environmental hazard	Environmentally hazardous			
	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing Instructions		964	
	Cargo Only Maximum Qty / Pack		450 L	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		964	
	Passenger and Cargo Maximum Qty / Pack		450 L	
	Passenger and Cargo Limited Q	uantity Packing Instructions	Y964	
	Passenger and Cargo Limited M	aximum Qty / Pack	30 kg G	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)		
14.3. Transport hazard class(es)	IMDG Class	9	
	IMDG Subsidiary Ha	azard Not Applicable	
14.4. Packing group	Ш		
14.5 Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number	F-A, S-F	
	Special provisions	274 335 969	
	Limited Quantities	5 L	
	1		

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A/ diglycidyl ether resin, liquid	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
bisphenol A/ diglycidyl ether resin, liquid	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A/ diglycidyl ether resin, liquid is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (bisphenol A/ diglycidyl ether resin, liquid)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'	
Taiwan - TCSI	Yes	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	

National Inventory	Status		
Russia - FBEPH	Yes		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

SECTION 16 Other information

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Revision Date	10/03/2023
Initial Date	27/03/2006

SDS Version Summary

Version	Date of Update	Sections Updated
8.1	23/12/2022	Classification review due to GHS Revision change.
9.1	10/03/2023	Classification change due to full database hazard calculation/update.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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